

SPECIFICATIONS		GA/GP-25T		GP/GP-26T		
		GP / GA-25Tx350	GP / GA-25Tx650	GP / GA-26Tx350	GP / GA-26Tx650	
CAPACITY	Distance Between Centers	mm (in)	350 (13.78)	650 (25.60)	350 (13.98)	650 (25.60)
	Swing Over Table	mm (in)	Ø 330 (Ø 12.99)			
	Max Grinding Diameter	mm (in)	Ø 200 (Ø 7.87)			
	Max Workpiece Weight	CENTER SUPPORTED CHUCK SUPPORTED	kg (lbs)	50 (110)		
		kg x mm x (lbin)	40x200 (88x7.87)			
WHEEL	Wheel Size	O.D. X I.D.	Ø 510xØ 203.2 (Ø 20.8xØ 8)		Ø 610xØ 254 (Ø 24.02xØ 10)	
		WIDTH	75 (2.95) (Option: GP: 150 (5.91) GA: 125 (4.92))			
	Number of Speed Step		Infinite			
	Maximum Grinding Speed	m/min (ipm)	2,700 (106.30)			
WHEELHEAD Z AXIS	Travel	mm (in)	415 (16.34)			
	Rapid Traverse	m/min (ipm)	Ø 20 (Ø 0.79)			
	Minimum Command Increment	mm (in)	Ø 0.0001 (Ø 0.000004)			
SADDLE Z AXIS	Travel	mm (in)	GP: 515 (20.28) GA: 650 (25.59)	GP: 815 (32.09) GA: 950 (37.40)	GP: 515 (20.28) GA: 650 (25.59)	GP: 815 (32.09) GA: 950 (37.40)
	Rapid Traverse	m/min (ipm)	20 (787)			
	Minimum Command Increment	mm (in)	0.0001 (0.000004)			
WORKHEAD	Tapered Bore		MT No. 4			
	Speed	min ⁻¹	650			
	Number of Speed Step		Infinite			
TAILSTOCK	Tapered Bore		MT No. 4			
	Quill travel	mm (in)	50 (1.97) (Option: 80 (3.15))			
	Auto Taper Adjustment	mm (in)	± Ø 0.08 (Ø 0.0003)			
MOTORS	Wheel Spindle	kW (hp)	7.5 (10) (Option: 11 (15), 15 (20))			
	Workhead (C Axis)	kW (hp)	2.0 (2.7)			
	Wheelhead (X Axis)	kW (hp)	1.2 (1.6)			
	Saddle feed	kW (hp)	2.0 (2.7)			
	Coolant Pump	kW (hp)	1.1 (1.5)			
	Hydraulic Oil-Lube Pump	kW (hp)	0.4 (0.5)			
	Wheel Spindle Lube Pump	kW (hp)	0.1 (0.13)			
TANK CAPACITY	Coolant Tank	(gal)	200 (757) (Option: 300 (1135.5))			
	Hydraulic Oil-Tube Tank	(gal)	20 (75.70)			
	Wheel Spindle Lune Tank	(gal)	20 (75.70)			
WEIGHT		kg (lb)	4,800 (10,560)	5,000 (11,000)	5,000 (11,000)	5,200 (11,440)